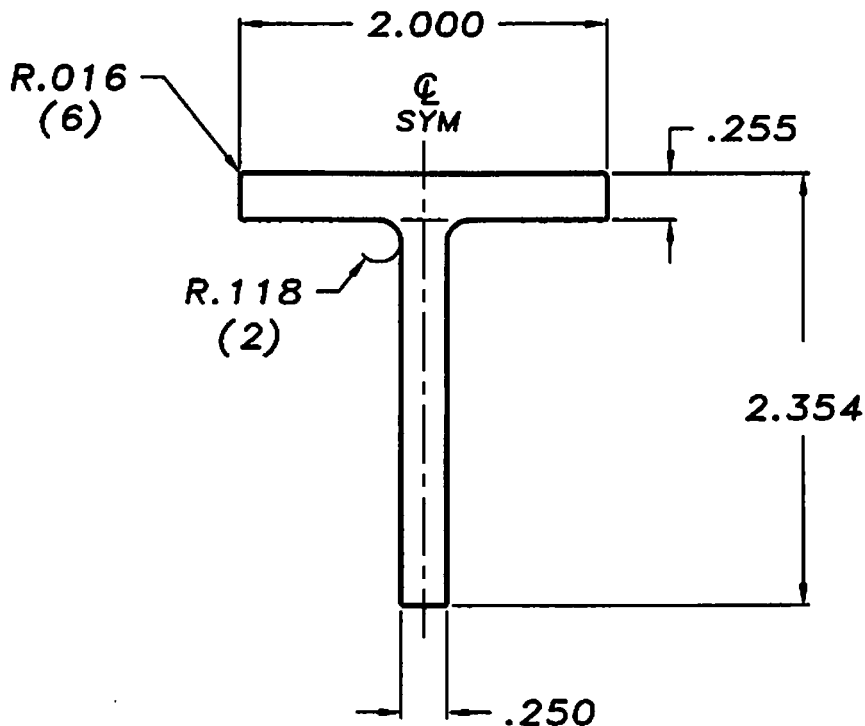


CAUTION
THIS IS A COPY OF OUR DIE PRINT TO THE
SPECIFICATIONS OF THE EXTRUDER ORDERED
ON YOUR PO NO. PO# 6045220 WILL LOT
NO. 205948 IF ANY ERROR IS
INCORRECT PLEASE ADVISE US WITHIN 90 DAYS. PLEASE
SIGN AND RETURN FOR CLEAR FILE.
APPROVED [Signature] DATE 04/08/20
NO RESPONSE INDICATES APPROVAL.



THIS IS NOT A KAISER ALEXCO DESIGN, THIS IS KAISER ALEXCO'S
INTERPRETATION OF THE DESIGN REQUESTED BY ITS CUSTOMER.
THE CUSTOMER SHOULD CHECK THE DRAWING BEFORE USING AS
KAISER ALEXCO ACCEPTS NO RESPONSIBILITY OR LIABILITY FOR THE
PERFORMANCE OF PRODUCTS PRODUCED FROM THIS DESIGN. KAISER
ALEXCO MAKES NO WARRANTY OF FITNESS FOR A SPECIFIC PURPOSE
WITH REGARD TO EXTRUSIONS PRODUCED PRIOR TO THIS DRAWING.
KAISER ALEXCO'S ONLY WARRANTY IS STATED ON THEIR SALES
ORDER ACKNOWLEDGEMENT FORM.

		DWN.: DLB	SCALE: FULL	KAISER ALUMINUM ALEXCO
		1st CHK.: Tm	ALLOY:	
		2nd CHK.: <u>AK</u>	DATE: 2/18/20	
		TOLERANCES	TEMPER CONDITION	
REVISIONS DESIGNER DART AEROSPACE PROFILE NAME TEE		STRAIGHTNESS:	.0125	CUSTOMER P/N: 649.5013 REV. D
		FLATNESS:	.004	EXT. CLASS.: SOLID
		TWIST:	.019	FEDERAL STANDARD 245 TOLERANCES (ANSI H 35.2)
		ANGULARITY:	1°30'	APPLY UNLESS OTHERWISE NOTED
REF. P/N:				No. OF HOLES: 3
REF. P/N:				BLANK SIZE: 8 X 1-1/4"
AREA: 1.040	PERIM.: 8.566	C.C.D.: 2.775		CONTAINER: 8-3/8"
WT/FT: 1.248	FACTOR: 7	EXT. RATIO: 18:1/3		BACKER: 8-404
		DIE NO. U8-30003-A		BOLSTER: B14-237
				SUB-BOLSTER: SB14-188
				CANISTER: C7-122-3